



# DORMA INTERIOR

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DORMA PURE® FAMELESS SLIDING  
Glass Wall Systems

Installation instructions  
For Framless Sliding Door Systems;  
Wall, Ceiling, Sidelite and Glass Mount Applications

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# DORMA PURE® FRAMELESS SLIDING

## Overview

These instructions are for installation of the PURE® sliding door system for the following mounting and style versions:

1. Wall mount
2. Ceiling mount (with/without sidelite)
3. Glass mount

## Intended use

- for sliding doors in dry indoor areas only
- for manual slow opening and closing only

## Structure requirements and fittings

- The substructure/wall must be able to bear permanent loads, be level and perpendicular (max. tolerance: 1/16" (2 mm) per meter [39-3/8"]).
- Mounting hardware must be sufficiently dimensioned for the substructure/wall and weight of the door.

## Requirements for glass panel

- Heat-soaked thermally tempered safety glass
- Clamping area must be level and uncoated (no self-cleaning coating!)

## Safety instructions

- Installation requires two people
- Always wear protective clothing

### Symbols used – Safety/Installation



#### Caution!

Mounting components must meet the requirements of substructure/wall and door weight. Please read the technical information for fittings.



#### Risk of breaking glass

When installing the door, support the door panel with a block of wood or similar object.



#### Information note

Always use silicone- and oil-free cleaners (e.g. acetone).



Closing edge

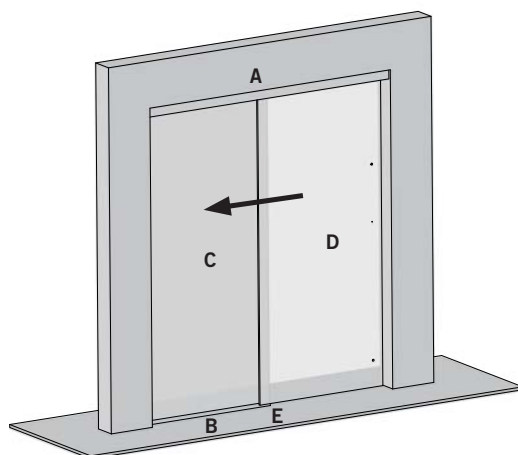
## Maintenance, care, repair

- immediately replace damaged parts
- always use original DORMA parts
- use a damp cloth for occasional cleaning, especially the track

## Disposal

Dispose in accordance with local, state and national regulations.

## Overall view



PURE Sliding

- A. PURE® header assembly with roller carriers
- B. Sidelite bottom U-channel (1x1")
- C. Sidelite glass panel
- D. Sliding door panel
- E. Floor guide

# DORMA PURE® FRAMELESS SLIDING

## Tempered laminate glass (TLG) and adhesive specifications

Required parts for laminate glass with MUTO System (not included)	Color	Part Number	Quantity	Usage recommendation
3M™ Scotch-Weld™ Urethane Adhesive, DP 605 NS	off white	934.800	1 tube	1 tube per 4 roller carriers
3M™ Scotch-Weld™ EPX™ Plus II Applicator with 2:1 and 1:1 Plunger <sup>2</sup>		934.801	1 applicator	
3M™ Scotch-Weld™ EPX™ Plus II Mixing Square Nozzle, 5.3mm <sup>3</sup>	gold	934.805	(Pk of 4)	4 nozzles per 1 tube of adhesive
Laminated glass components		807.640	1 set	

Handling time frame	Function	Time
	Working life ( <i>time between application and clamping of carrier</i> )	5 minutes @ 75°F
	Handling strength	20 minutes @ 73°F or more
	Full cure time ( <i>time until glass may be completely installed into door</i> )	48 hours @ 73°F or more

**NOTE:** Door glass should not be installed until the full cure time as been reached (see chart above).

### Important safety-related information for the mounting and use of DORMA glass hardware.

(Follow these instructions in addition to the mounting and operating instructions in order to avoid damage of product and damage to person or property.)

**Important:** This document is intended to inform users of safety-related information and the mounting and operation instructions.

### General information

1. DORMA requires use of tempered monolithic glass.
2. DORMA glass hardware is not suitable for application in rooms where chemicals (e.g. chlorine) are used as indoor swimming pools, saunas or salt-water pools.
3. Never move sliding panels faster than walking speed and always slow the door manually before it reaches end position.

### Mounting

1. Only properly qualified and specially trained staff is authorized to mount DORMA glass hardware.
2. Never use glass with conchoidal fractures and/or damaged edges.
3. Due to crushing hazards and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.

4. Clean clamping area with alcohol-based standard commercial cleaning agent before mounting the glass hardware.
5. Never clamp metal glass fitting hardware directly to glass surface.
6. Never use clamping roller carriers on self-cleaning coatings.
7. When adjusting glass elements, always stick to the required clearance for the respective hardware. Adjust clearance so glass does not come in contact with any hard surfaces such as glass, metal or concrete.
8. Do not use excessive force when installing the glass (avoid over tightening screws).

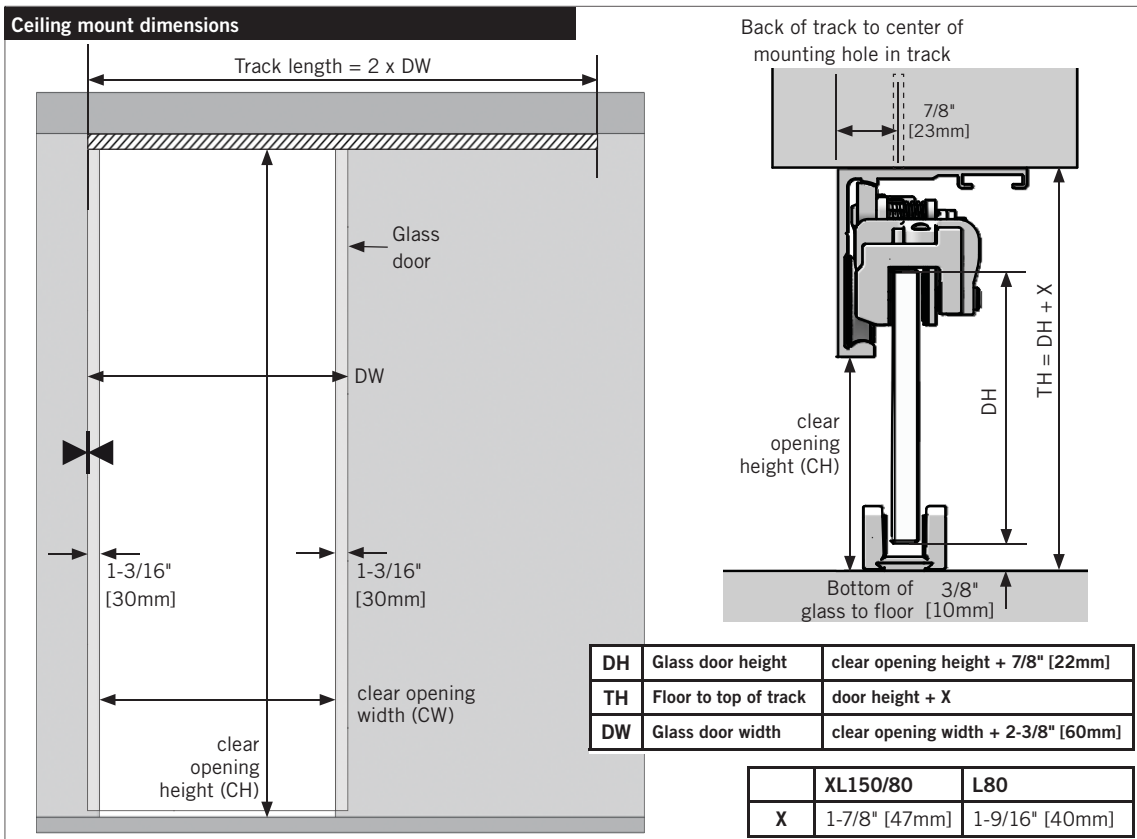
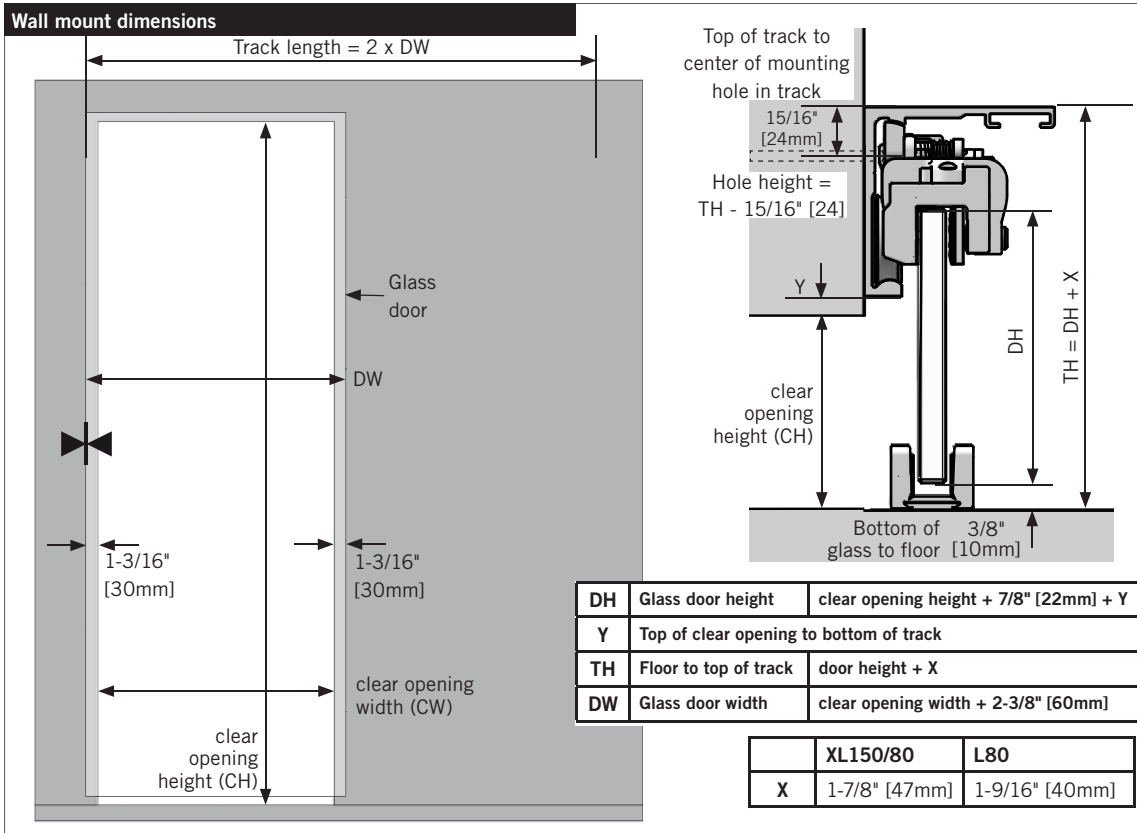
### Maintenance

Check glass hardware at regular intervals for proper positioning and smooth operation and correct adjustment. High traffic door systems require inspection by properly qualified staff (specialized companies or installation firms). Immediately replace damaged glass elements (no glass flaking and/or conchoidal fractures)! Only use suitable cleaning and care products to clean the surfaces.

<sup>2</sup> Scotch-Weld™ EPX™ Plus II Applicator with 2:1 and 1:1 Plunger is a trademark of 3M.

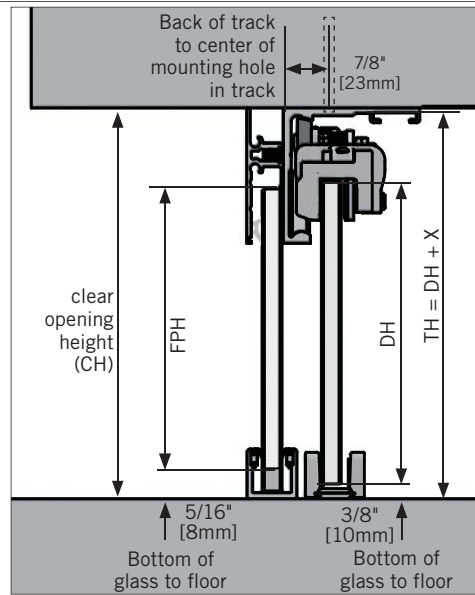
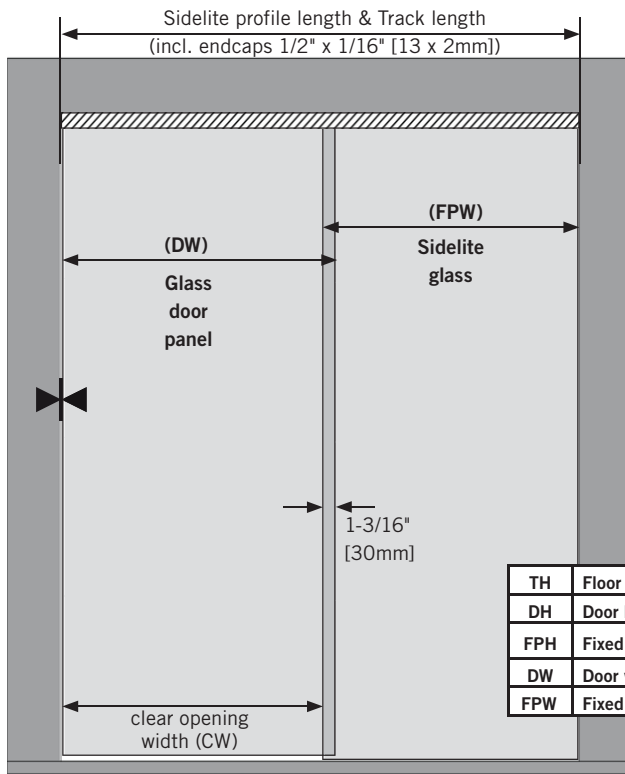
<sup>3</sup> Scotch-Weld™ EPX™ Plus II Mixing Square Nozzle is a trademark of 3M.

# DORMA PURE® FRAMELESS SLIDING



# DORMA PURE® FRAMELESS SLIDING

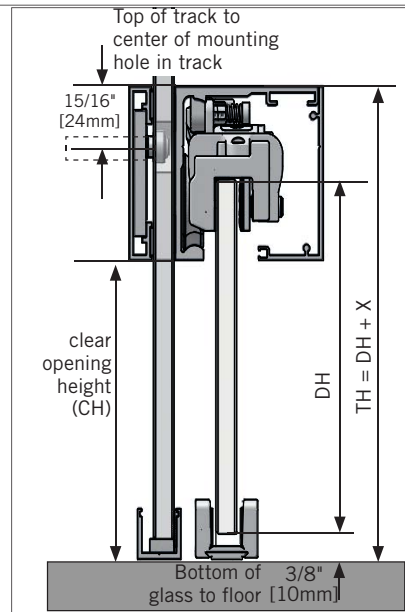
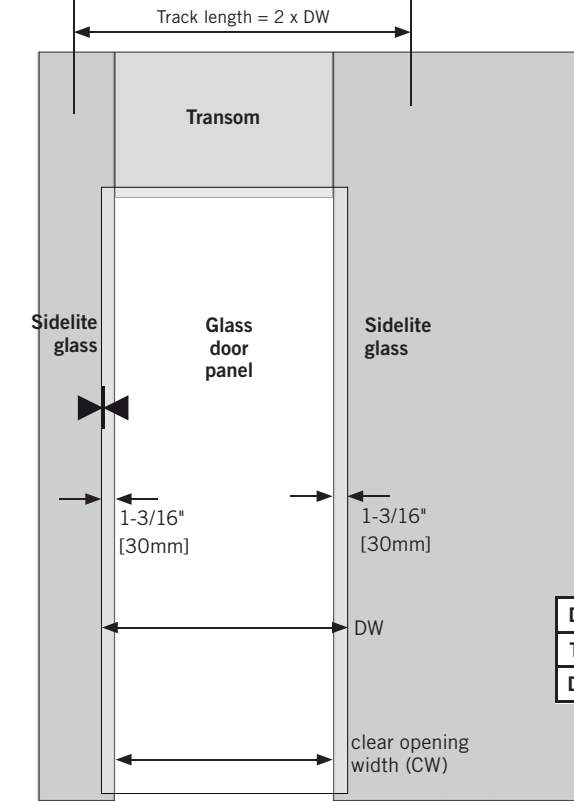
## Sidelite mount dimensions



TH	Floor to top of track	door height + X
DH	Door height	clear opening height + 7/8" [22mm]
FPH	Fixed panel (sidelite) height	clear opening height - 2-7/16" [62mm]
DW	Door width	clear opening width + 2-3/8" [60mm]
FPW	Fixed panel (sidelite) width	track length - clear opening width

	XL150/80	L80
X	1-7/8" [47mm]	1-9/16" [40mm]

## Glass mount dimensions



DH	Door height	clear opening height + 7/8" [22mm]
TH	Floor to top of track	door height + X
DW	Door width	clear opening width + 2-3/8" [60mm]

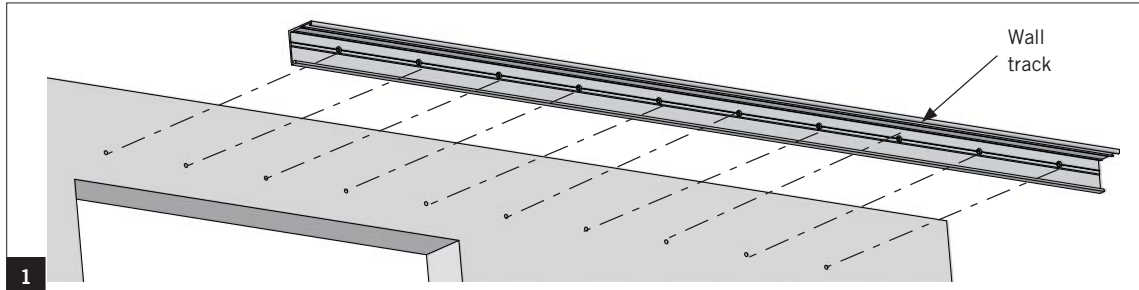
	XL150/80	L80
X	1-7/8" [47mm]	1-9/16" [40mm]

# DORMA PURE® FRAMELESS SLIDING

## INSTALLATION INSTRUCTIONS

### OPTION 1 - WALL MOUNT:

#### Securing track to mounting surface



**1.1** Ensure the track is level and secure it to the wall per the appropriate measurements on the prior page.

- **NOTE: SEE DIMENSION INSTRUCTIONS ON NEXT PAGE FOR REFERENCE.**

#### NOTE:

##### WALL REINFORCEMENT:

The wall reinforcement must be a minimum of 1/4" (6mm) x 3" (76mm) steel angle, 16 gauge metal stud, or 1 1/2" (38mm) thick wood blocking secured to the wall studs on a maximum 16" (406mm) centers for the length of the track. The wall reinforcement may be flush on the wall surface or on the interior of the wall. For masonry walls the track may be secured directly to the wall with lead anchors.

**1.2** Use appropriate fasteners according to the following recommendations.

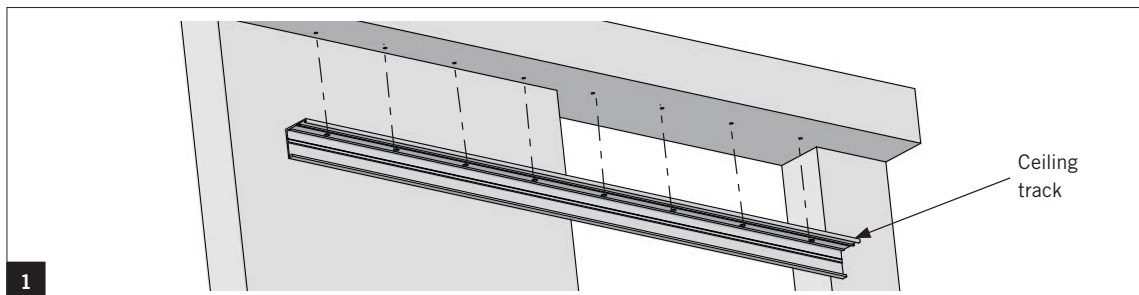
**NOTE: Ensure screw head is flush with track.**

Track mounting screws must fully penetrate the steel angle, metal stud, or wood blocking, utilizing the predrilled holes in the MUTO track.

Consult with a structural engineer to determine if reinforcement is adequate for your specific application or to meet specific codes in your location.

### OPTION 2 - CEILING MOUNT WITHOUT SIDELITE:

#### Securing track to mounting surface



**1.1** Ensure the track is level and secure it to the ceiling per the appropriate measurements on the following page.

- **NOTE: SEE DIMENSION INSTRUCTIONS ON NEXT PAGE FOR REFERENCE.**

#### NOTE:

##### OVERHEAD REINFORCEMENT:

The overhead reinforcement must be a minimum of 1/4" (6mm) x 3" (76mm) steel angle, 16 gauge metal stud, or two pieces of 1 1/2" (38mm) thick wood blocking (double stacked), secured to studs or joists on a maximum 16" (406mm) centers for the length of the track. The overhead reinforcement may be flush on the overhead surface or on the interior of this surface.

**1.2** Use appropriate fasteners according to the following recommendations.

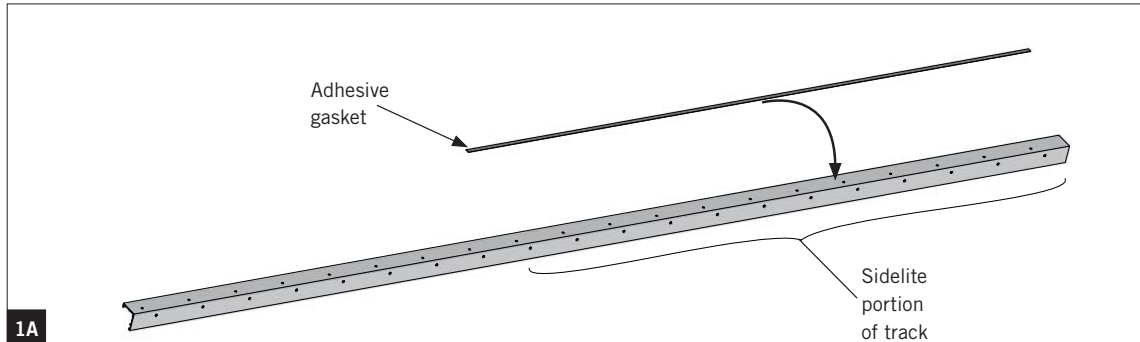
Track mounting screws must fully penetrate the steel angle, metal stud, or at a minimum of 2" (51mm) into wood blocking, utilizing the predrilled holes in the MUTO track.

Consult with a structural engineer to determine if reinforcement is adequate for your specific application or to meet specific codes in your location.

# DORMA PURE® FRAMELESS SLIDING

## OPTION 3 - CEILING MOUNT WITH SIDELITE:

### Securing gasket to track



1A

1A.1 Determine handing of door.

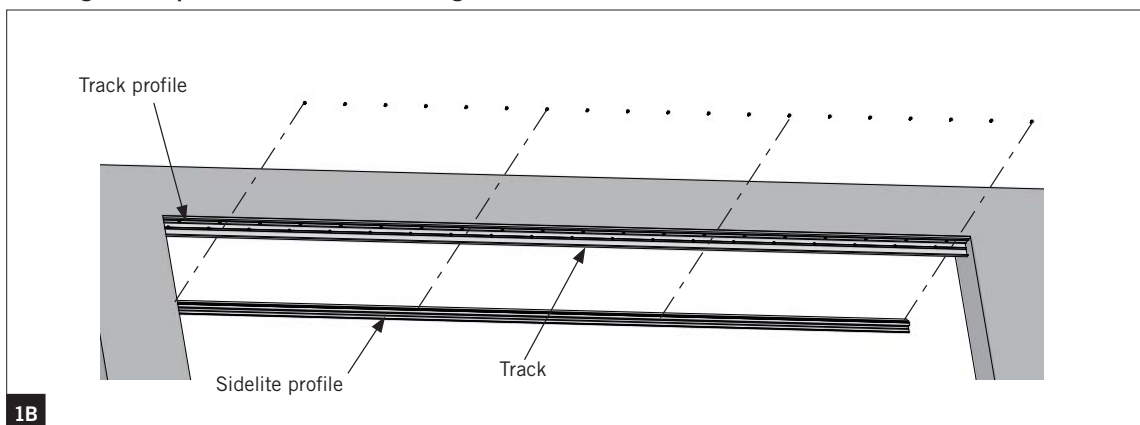
1A.2 Ensure the track is cut to proper length.

▪ **NOTE: SEE DIMENSION INSTRUCTIONS ON NEXT PAGE FOR REFERENCE.**

1A.3 Cut adhesive gasket equal to sidelite glass width.

1A.4 Adhere gasket along bottom edge of back of track.

### Securing sidelite profile and track to mounting surface



1B

1B.1 Secure track to mounting surface.

1B.2 Align sidelite profile holes with track profile holes.

**NOTE: Holes will be predrilled every 7-7/8" [200mm].**

1B.3 Secure with proper fasteners.

**NOTE: Be sure fasteners are flush with track to avoid rollers catching protruding fasteners.**

#### NOTE:

##### OVERHEAD REINFORCEMENT:

The overhead reinforcement must be a minimum of ¼" (6mm) x 3" (76mm) steel angle, 16 gauge metal stud, or two pieces of 1 1/2" (38mm) thick wood blocking (double stacked), secured to studs or joists on a maximum 16" (406mm) centers for the length of the track. The overhead reinforcement may be flush on the overhead surface or on the interior of this surface.

Track mounting screws must fully penetrate the steel angle, metal stud, or at a minimum of 2" (51mm) into wood blocking, utilizing the predrilled holes in the MUTO track.

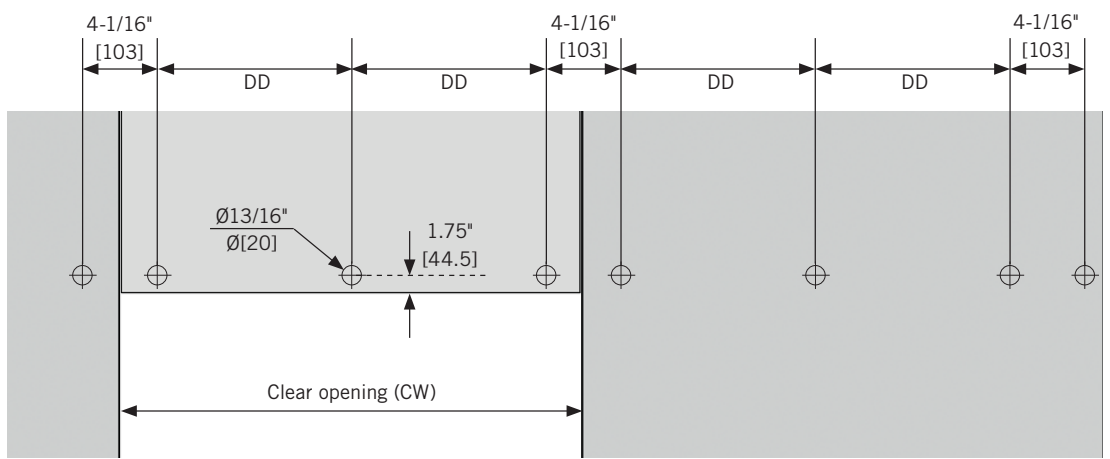
Consult with a structural engineer to determine if reinforcement is adequate for your specific application or to meet specific codes in your location.



# DORMA PURE® FRAMELESS SLIDING

## OPTION 4 - GLASS MOUNT:

### Door prep



- 1.1 Use the equation at the right to determine the 'drilling distance' [DD] between each hole.

$$DD = (CW - 106)/T$$

- 1.2 First find the measured 'clear opening width' [CW] on the chart at the right.  
 1.3 Determine 'T' for the equation.  
 1.4 Insert appropriate values into equation and calculate accordingly.

Clear opening width	T	QHP
CW ≥ 23-5/8" [600] CW ≤ 31-1/2" [800]	2	8
CW > 31-1/2" [800] CW ≤ 39-3/8" [1000]	3	10
CW > 39-3/8" [1000] CW ≤ 47-1/4" [1200]	4	12
CW > 47-1/4" [1200] CW ≤ 59-1/16" [1500]	5	14

SEE LEGEND BELOW FOR REFERENCE.

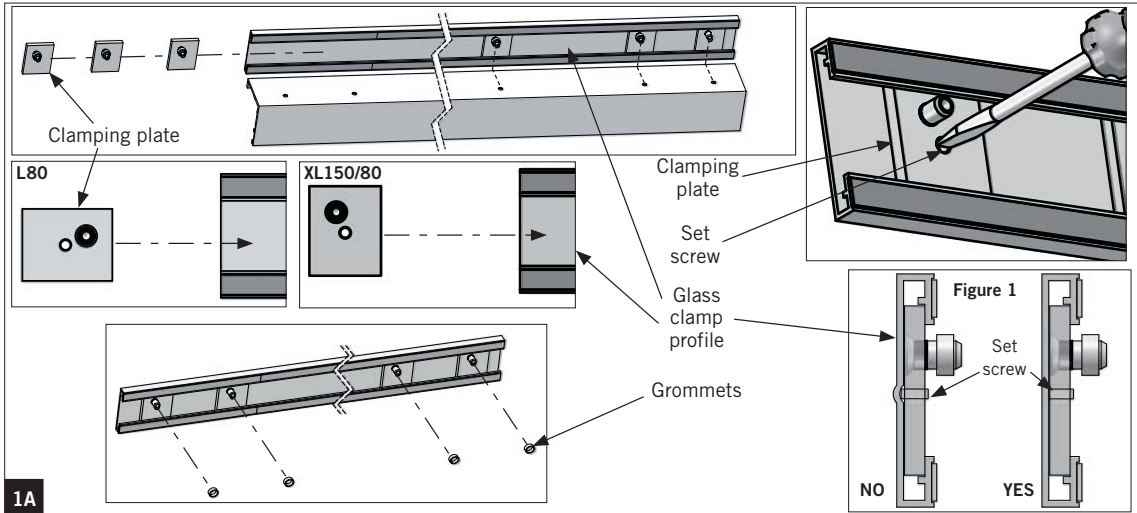
LEGEND	
Abbreviation	Description
CW	Clear opening width
DD	Drilling distance
T	Division variable
QHP	Qty of hole preps

	XL 150 (with dampener)	XL 80 (with dampener)
Min. door width	40-1/8" [1020]	31-7/8" [810]
Min. clear opening width	37-13/16" [960]	29-1/2" [750]
Max. door width	57" [1450]	57" [1450]
Max. clear opening width	54-3/4" [1390]	54-3/4" [1390]

# DORMA PURE® FRAMELESS SLIDING

## OPTION 4 - GLASS MOUNT (CONTINUED):

### Preparing the track



1A

1A.1 Slide clamping plates into end of glass clamp profile.

**NOTE:** Quantity dependent upon number of holes in track.

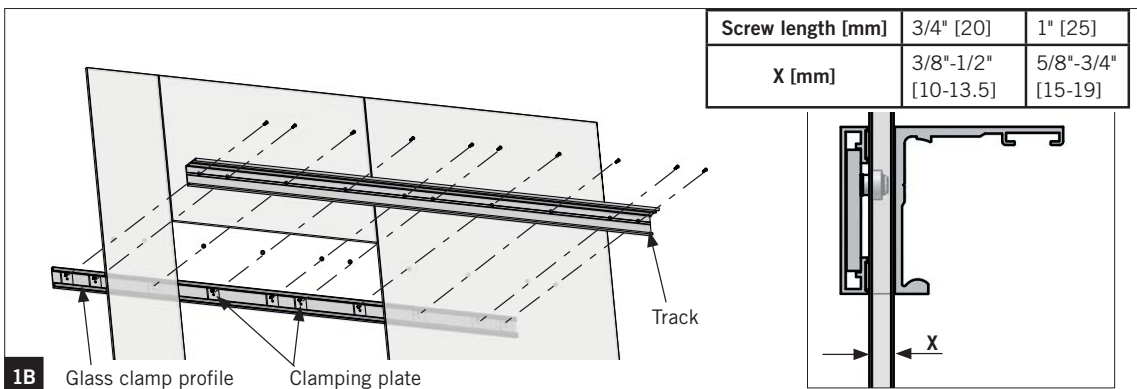
1A.2 Orient plates properly as shown above; L80 or XL150/80.

1A.3 Secure via set screw.

**NOTE:** Be sure set screw does not indent back of glass clamp profile. See Figure 1 for reference.

1A.4 Secure grommets to each clamping plate peg.

### Securing glass clamp profile and track to glass mounting surface



1B

1B.1 Ensure the track is level.

1B.2 Align glass clamp profile clamping plates and track through glass mounting surface.


1B.3 Secure with proper fasteners per chart above.

**NOTE:** SEE DIMENSION INSTRUCTIONS ON PRIOR PAGE FOR REFERENCE.


# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:


Installing the roller carriers: on monolithic glass ONLY

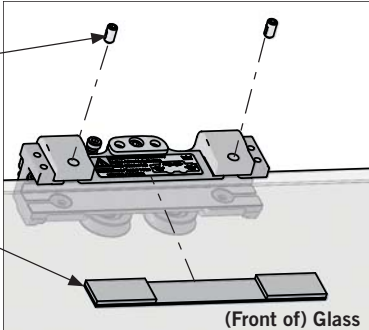


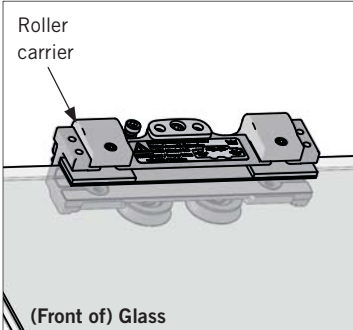
**DETERMINE THE LEADING (X) VERSUS TRAILING (Z) EDGE OF THE GLASS.**  
"LEADING IS SIDE CLOSEST TO LATCH (CLOSED)."



Roller location on glass with dampener unit				
		XL150/80	L80	
Single door	X	3-1/8" [80]	3-1/8" [80]	
Single door	Z	1-9/16" [40]	1-9/16" [40]	

**Legend:**  
 leading edge of glass





**Torque value:**  
10ft lbs [14Nm]

**Hex key size:**  
XL150/80 = 4mm  
L80 = 2.5mm

**2A**

**⚠ NOTE: FULLY CLEAN SURFACE OF GLASS WITH AN ALCOHOL-BASED MILD GLASS AND SURFACE CLEANER. ENSURE NO DEBRIS IS ON THE GASKET.**

**2A.1** Slide roller carriers onto glass.

**2A.2** Slide glass gasket and metal shim between glass and roller carrier.

- **NOTE:** Orient gasket with rubber side facing the glass.

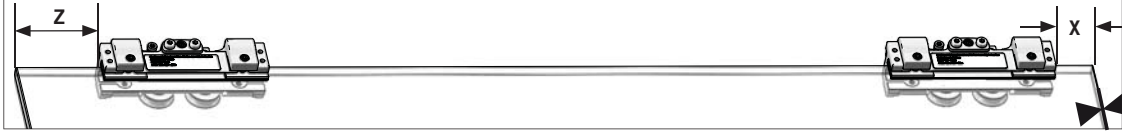
**2.3** Secure roller carriers to glass using appropriate-size hex key at 10ft lbs (14 Nm).

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

Installing the roller carriers: on tempered laminate glass ONLY

**⚠ DETERMINE THE LEADING (X) VERSUS TRAILING (Z) EDGE OF THE GLASS.**  
"LEADING IS SIDE CLOSEST TO LATCH (CLOSED)."

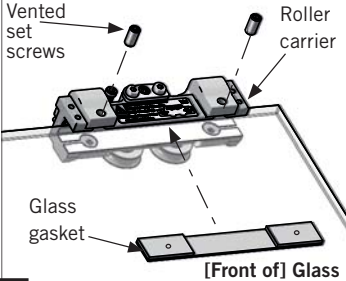


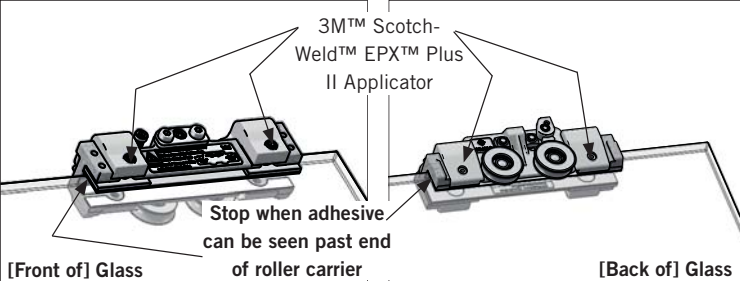
Roller location on glass with spring dampener unit						
		XL150/80	L80		XL150/80	L80
Single door	X	3-1/8" [80]	3-1/8" [80]	Z	1-9/16" [40]	1-9/16" [40]

**Legend:**  
 leading edge of glass

**Hex key size:**  
 XL150/80 = 4mm  
 L80 = 2.5mm

**Torque value:**  
 4ft lbs [5Nm]





**NOTE: THE RECOMMENDED ADHESIVE'S SET-UP TIME IS 20 MINUTES FOR THE DUO-PAK CARTRIDGES.**

**NOTE: FULLY CLEAN SURFACE OF GLASS WITH AN ALCOHOL-BASED MILD GLASS AND SURFACE CLEANER. ENSURE NO DEBRIS IS ON THE GASKET.**

**2B.1** Slide carriers onto glass.

**2B.2** Slide laminated glass gasket and metal shim between glass and roller carrier.

**NOTE: Orient gasket with rubber side facing the glass.**

**2B.3** Tighten vented set screws using a torque wrench with 4 ft-lbs [5Nm].

**NOTE: Onto scrap material, first dispense approximately 12" of 3M™ Scotch-Weld™ Urethane Adhesive prior to application to prevent mixing errors and ensure optimal hardening.**

- Dispense adhesive into vented set screws on both sides of carrier.

**⚠ Stop application when adhesive can be seen past edge of roller carrier.**

**⚠ DO NOT WIPE** any excess adhesive from glass surface. Allow adhesive to dry and scrape off glass surface with a beveled-edge chisel or putty knife.

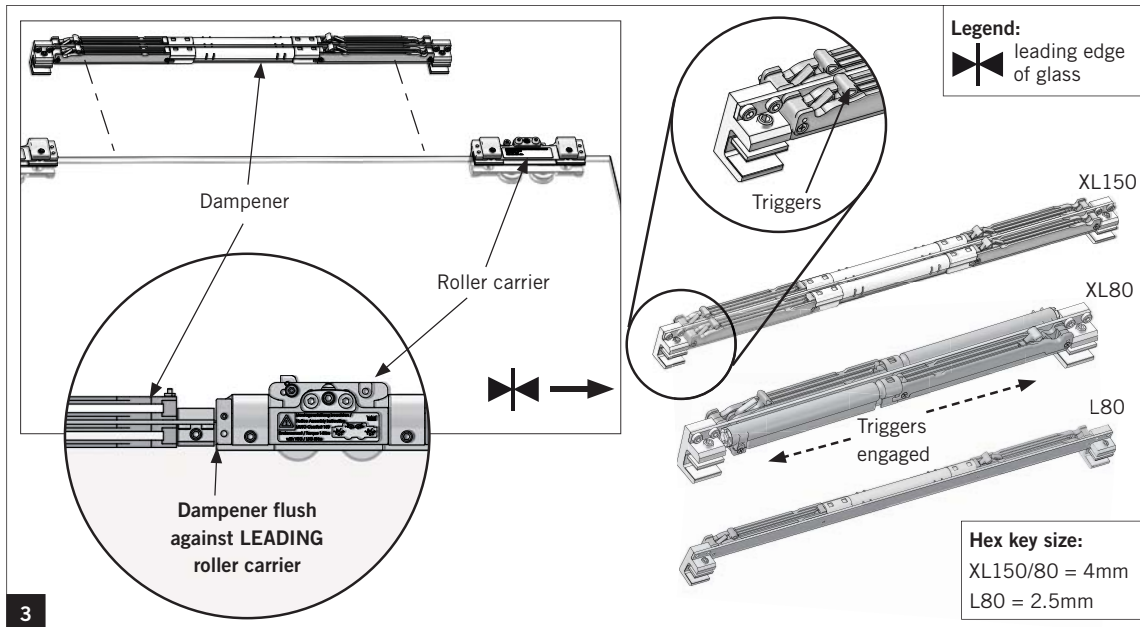
**NOTE: Keep glass flat during curing process.**

**NOTE: See chart in Specifications section for appropriate curing time.**

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Installing dampener



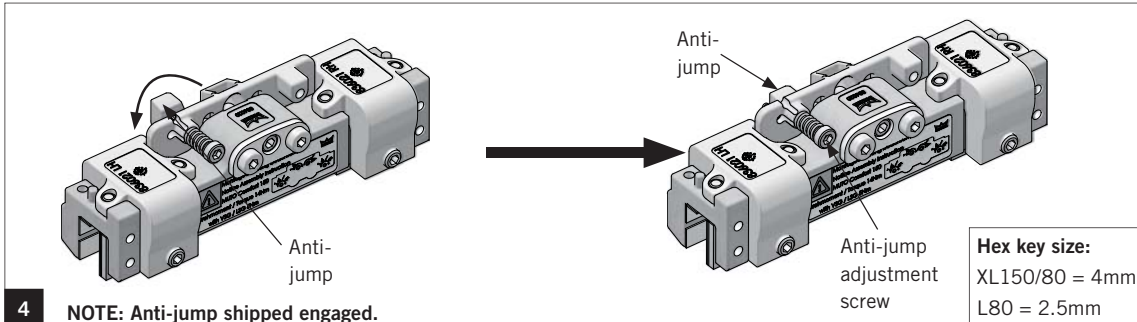
3

- 3.1 Slide dampener onto glass.
  - **NOTE: Oriented with triggers facing outward.**
- 3.2 Dampener must be flush against leading roller carrier.
  - **NOTE: Leading carrier is on side of glass closest to latch.**
- 3.3 Secure dampener to glass using appropriate-size hex key.
- 3.4 Engage triggers: push out towards end of unit.

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Disengaging the anti-jump



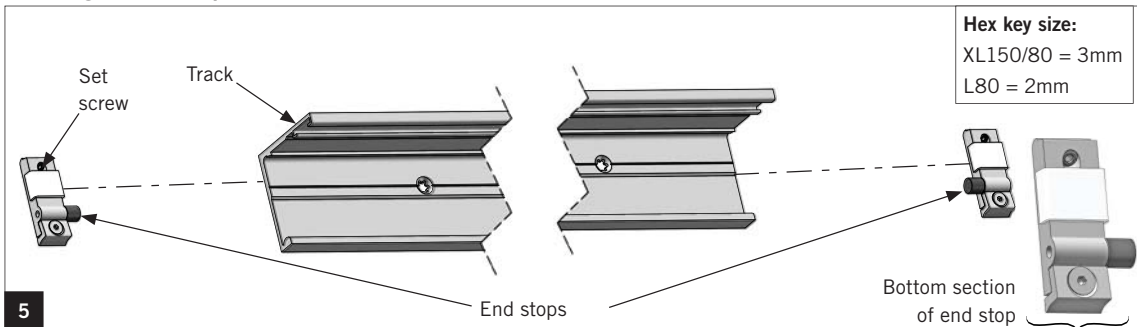
**4** NOTE: Anti-jump shipped engaged.

4.1 Disengage the anti-jump on roller carrier.

NOTE: Using an appropriate-size hex key, push anti-jump adjustment screw IN and turn COUNTER-CLOCKWISE to disengage anti-jump.

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Installing the end stops



**5**

5.1 Slide end stops into each end of the track.

NOTE: Loosen bottom section of end stop for easier install.

NOTE: FOR XL150 end stops, be sure set screw is flush with back of bumper.

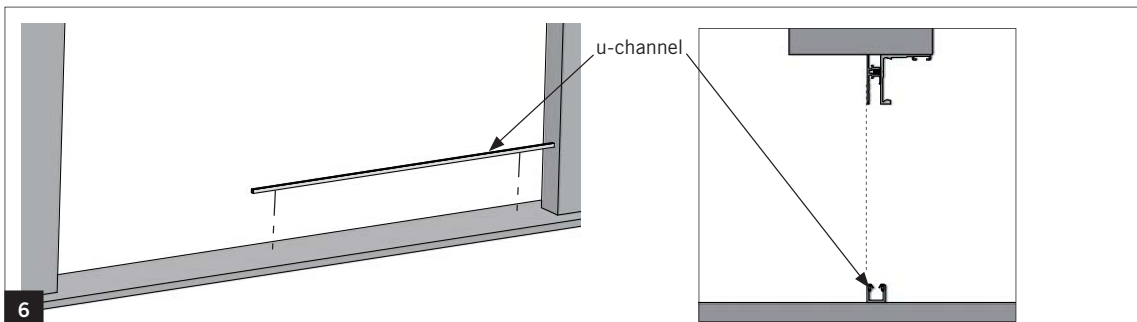
NOTE: Exact location/adjustments will be determined in step 15.

## WALL / CEILING / GLASS MOUNTS:

If **NOT** using a sidelite application, skip to step #10.

## SIDELITE MOUNT ONLY:

### Installing u-channel for sidelite



**6**

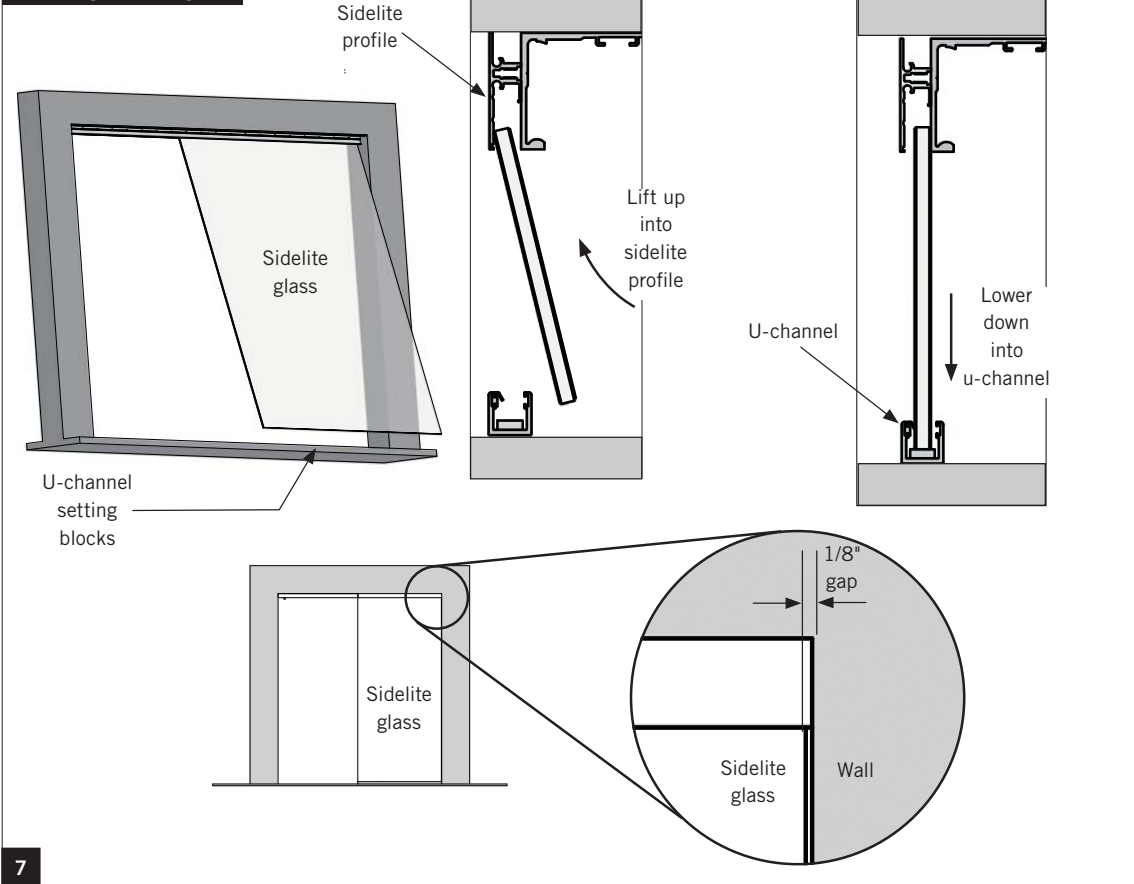
6.1 Secure u-channel to floor using appropriate fasteners.

NOTE: Ensure u-channel is plumb and the back of the u-channel profile aligns with back of sidelite profile.

NOTE: Gaskets are pre-installed.

# DORMA PURE® FRAMELESS SLIDING

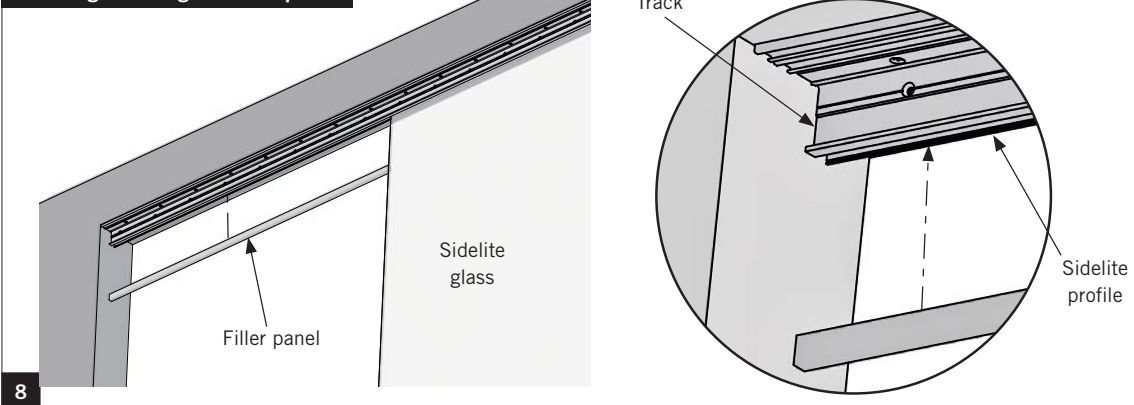
## Installing sidelite glass



7

- 7.1 Place setting blocks into u-channel.
- 7.2 Spray inside of u-channel with glass cleaner.
- 7.3 Lift glass up and into sidelite profile.
- 7.4 Lower glass into u-channel.
- 7.5 Ensure there is 1/8" [3] gap between wall and edge of sidelite glass.
- 7.6 **If using tempered laminated glass**, gently press glass against u-channel gasket, and dispense silicone along full length of non-gasket side of u-channel.

## Installing sidelite glass filler panel



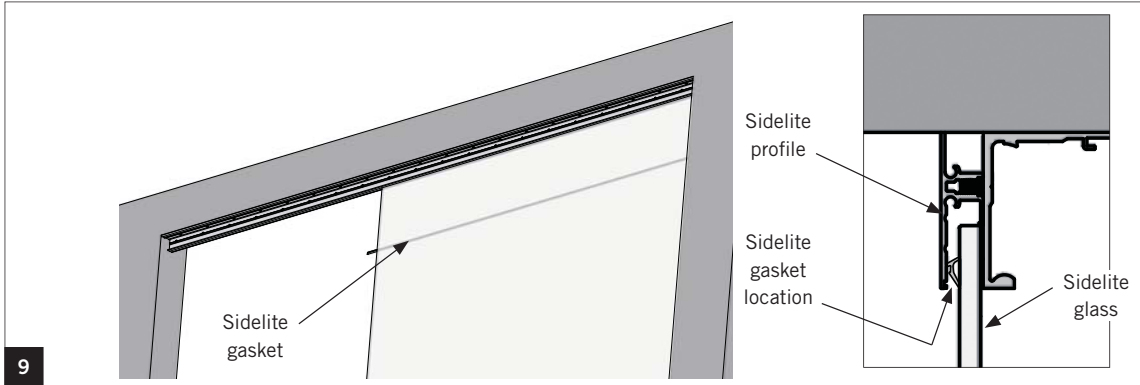
8

- 8.1 Fit filler panel between track and sidelite profile, on door side.

# DORMA PURE® FRAMELESS SLIDING

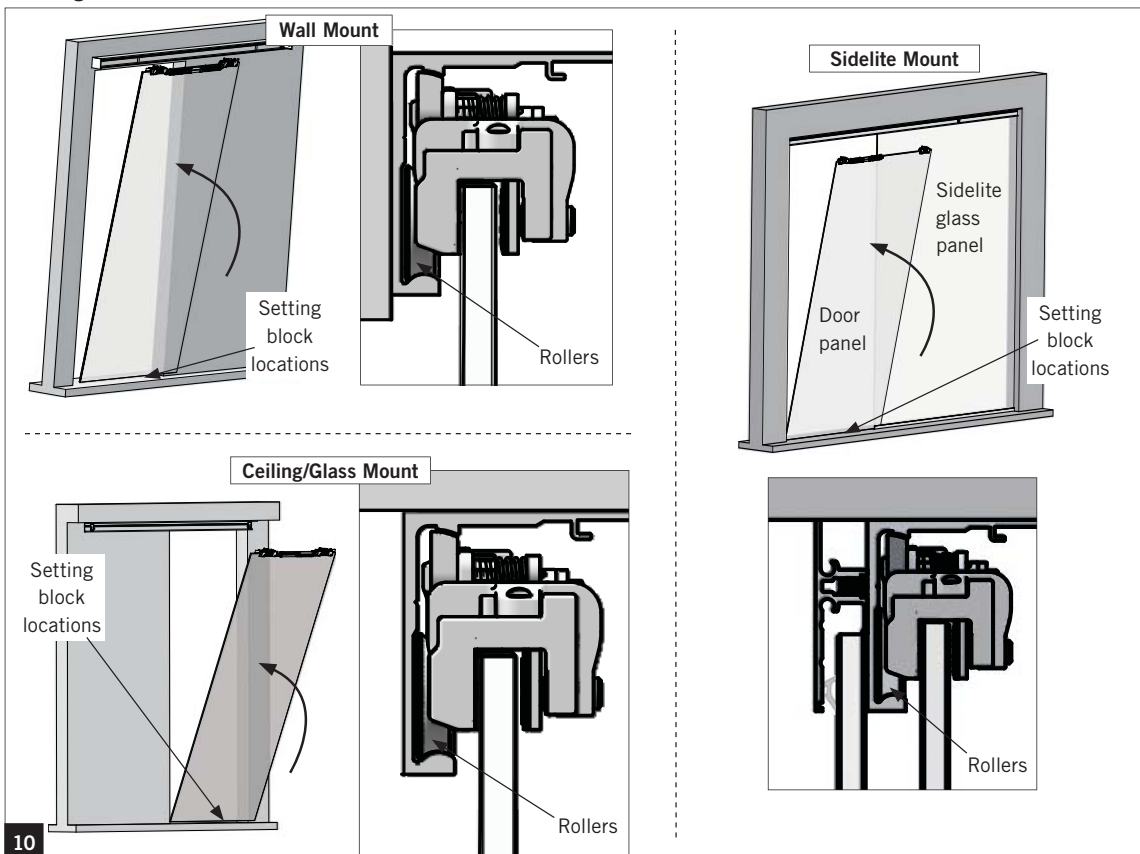
## SIDELITE MOUNT ONLY:

### Installing sidelite glass gasket



## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install glass/rollers in track



**⚠️ ENSURE ROLLERS AND TRACK ARE FREE OF DEBRIS.**

10.1 Place glass on setting blocks on floor for stability.

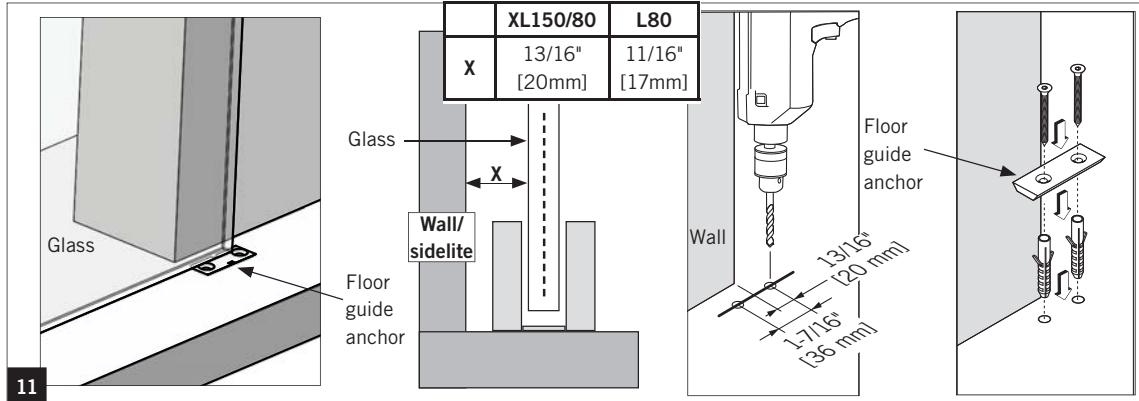
10.2 Tip glass and rollers upward and rest rollers on track.



# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install floor guide



11

11.1 Separate floor guide pieces.

11.1 Align centerline of glass with centerline of floor guide.

11.2 Be sure glass is plumb.

**NOTE:** Center of floor guide should be 13/16" [20mm] off the edge of the wall.

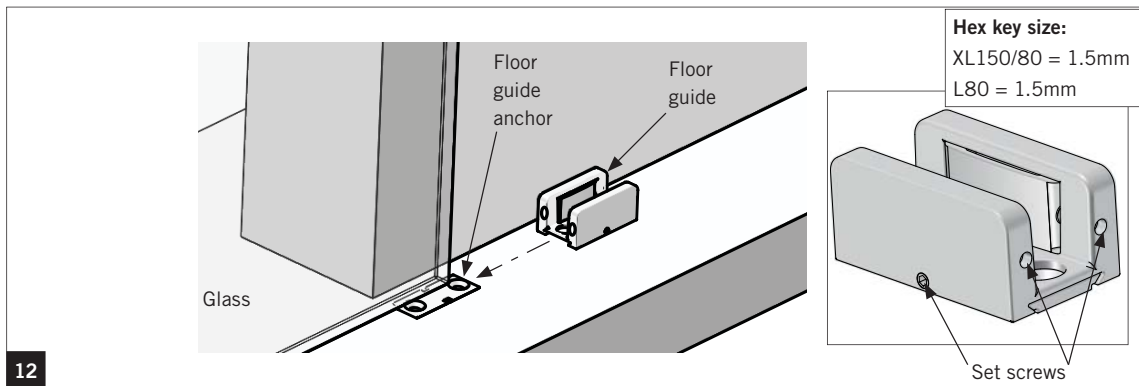
11.3 Mark appropriate floor guide measurements and remove glass and rollers from track.

11.4 Pre-drill into mounting surface using a 5/16" drill bit.

11.5 Secure floor guide with anchor and fasteners.

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install floor guide: continued



12

12.1 Set glass and rollers onto track.

12.2 Slide floor guide over floor guide anchor and tighten with set screws.

12.3 Remove setting blocks.

**NOTE:** Be sure glass is centered in floor guide.

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Adjustment door height

Door height adjustment tolerance	
XL150/80	L80
+3/16" [+5]	+3/16" [+5]
-3/16" [-5]	-3/16" [-5]

XL150/80 torque	L80 torque
10 ft lbs [14 Nm]	5 ft lbs [6 Nm]

<b>Hex key size:</b> XL150/80 = 4mm L80 = 2.5mm
---

13

13.1 Set height of glass door.

13.2 Using appropriate-size hex key, loosen height adjustment locking screws of carrier.

13.3 Using appropriate-size hex key, turn height adjustment screw **CLOCKWISE** or **COUNTER-CLOCKWISE** to raise or lower glass.

**NOTE:** Be sure glass is level during this adjustment.

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Engaging the anti-jump

<b>Hex key size:</b> XL150/80 = 4mm L80 = 2.5mm
---

14

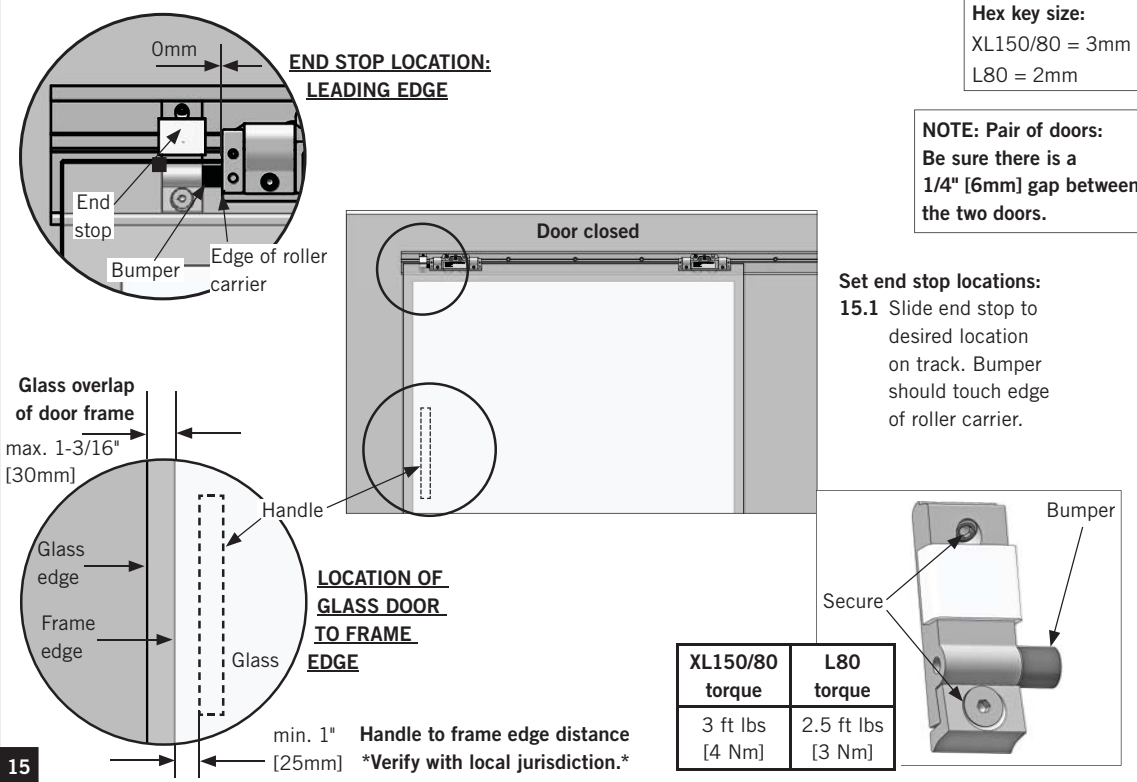
14.1 Engage anti-jump on roller carrier.

**NOTE:** Using appropriate-size hex key, push anti-jump adjustment screw **IN** and turn **CLOCKWISE** to engage anti-jump.

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Adjustment end stop location: LEADING END STOP



**END STOP LOCATION: LEADING EDGE**

0mm

End stop

Bumper

Edge of roller carrier

**Hex key size:**  
XL150/80 = 3mm  
L80 = 2mm

**NOTE: Pair of doors:**  
Be sure there is a 1/4" [6mm] gap between the two doors.

**Set end stop locations:**  
15.1 Slide end stop to desired location on track. Bumper should touch edge of roller carrier.

**LOCATION OF GLASS DOOR TO FRAME EDGE**

Glass overlap of door frame  
max. 1-3/16" [30mm]

Glass edge

Frame edge

Handle

min. 1" [25mm] Handle to frame edge distance  
\*Verify with local jurisdiction.\*

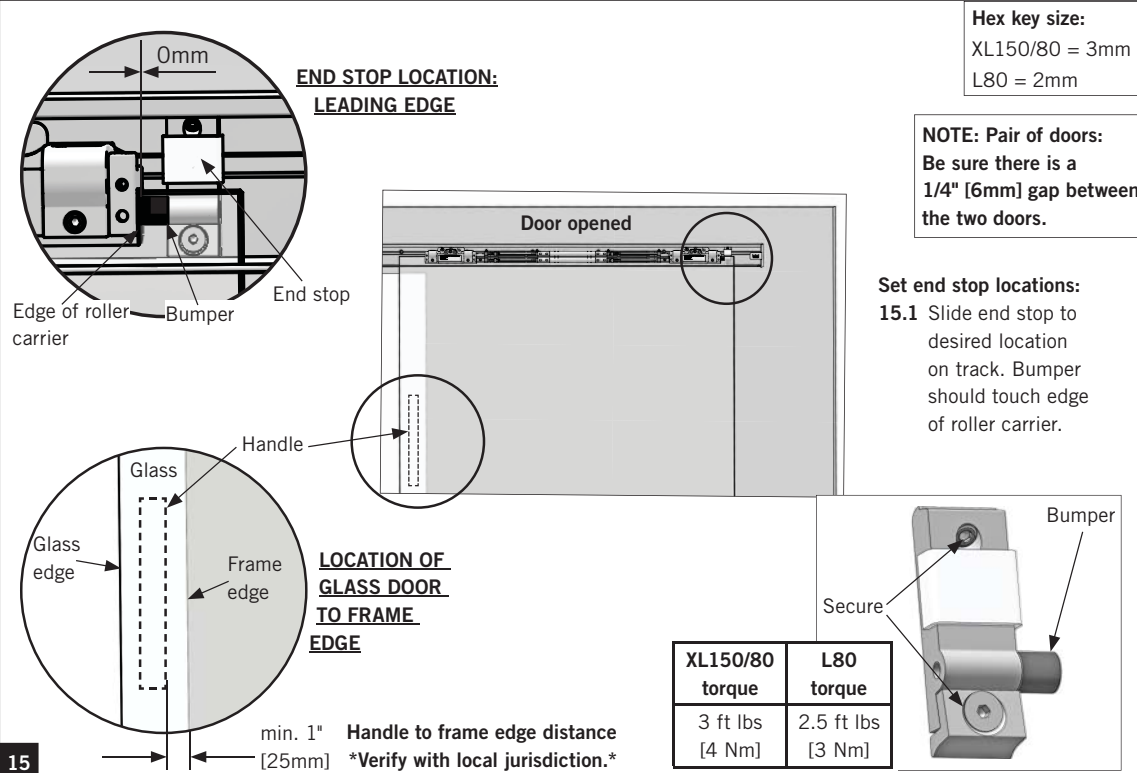
XL150/80 torque	L80 torque
3 ft lbs [4 Nm]	2.5 ft lbs [3 Nm]

Secure

Bumper

**15**

### Adjustment end stop location: TRAILING END STOP



**END STOP LOCATION: LEADING EDGE**

0mm

Edge of roller carrier

Bumper

End stop

**Hex key size:**  
XL150/80 = 3mm  
L80 = 2mm

**NOTE: Pair of doors:**  
Be sure there is a 1/4" [6mm] gap between the two doors.

**Set end stop locations:**  
15.1 Slide end stop to desired location on track. Bumper should touch edge of roller carrier.

**LOCATION OF GLASS DOOR TO FRAME EDGE**

Glass overlap of door frame  
max. 1-3/16" [30mm]

Glass edge

Frame edge

Handle

min. 1" [25mm] Handle to frame edge distance  
\*Verify with local jurisdiction.\*

XL150/80 torque	L80 torque
3 ft lbs [4 Nm]	2.5 ft lbs [3 Nm]

Secure

Bumper

**15**

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install dampener start/stops

Slide triggers in toward middle of Dormotion unit.

Triggers

Slide triggers in toward middle of Dormotion unit.

**Legend:**  
 Closing edge of door

**CLOSING SIDE**

17.3 Slide door all the way CLOSED.  
 17.4 Carrier should touch end stop.  
 17.5 Slide start/stop into Dormotion trigger.

17.6 Rotate plates inside track to engage.  
 17.7 Tighten screws using appropriate-size hex key.

End stop

Edge of roller carrier

Bumper

start/stop

**OPENING SIDE**

17.3 Slide door all the way OPEN.  
 17.4 Carrier should touch end stop.  
 17.5 Slide start/stop into Dormotion trigger.  
 17.6 Rotate plates inside track to engage.

17.7 Tighten screws using appropriate-size hex key.

End stop

Bumper

Edge of roller carrier

start/stop

Plates parallel

Plates parallel

Rotate in track

Set screw

**Hex key size:**  
 XL150/80 = 4mm  
 L80 = 2mm

**Start/stop locations**

End stop

Start/stop

Roller

DORMOTION UNIT

Start/stop

Roller

End stop

16

16.1 Loosen screws on plates. **NOTE: Plates should start out parallel to track.**

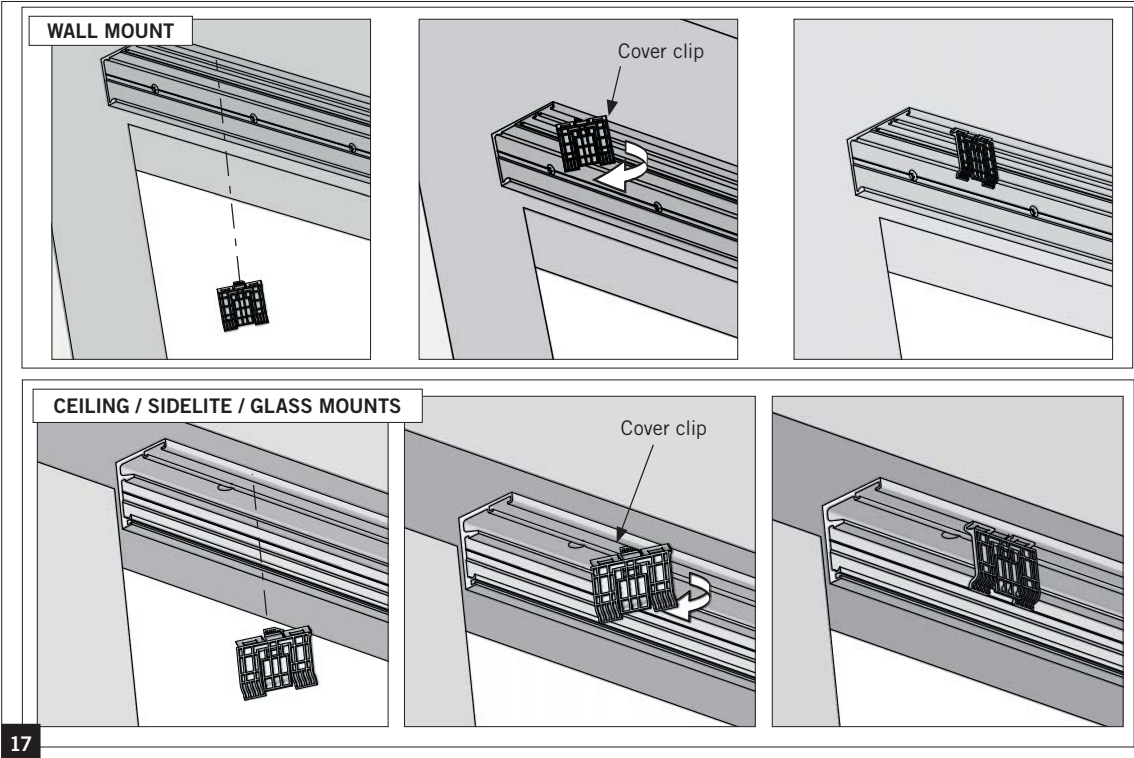
16.2 Place start/stop into track channel.

16.3 (SEE STEPS 17.3 - 17.7 INSIDE IMAGE ABOVE.)

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install cover clips



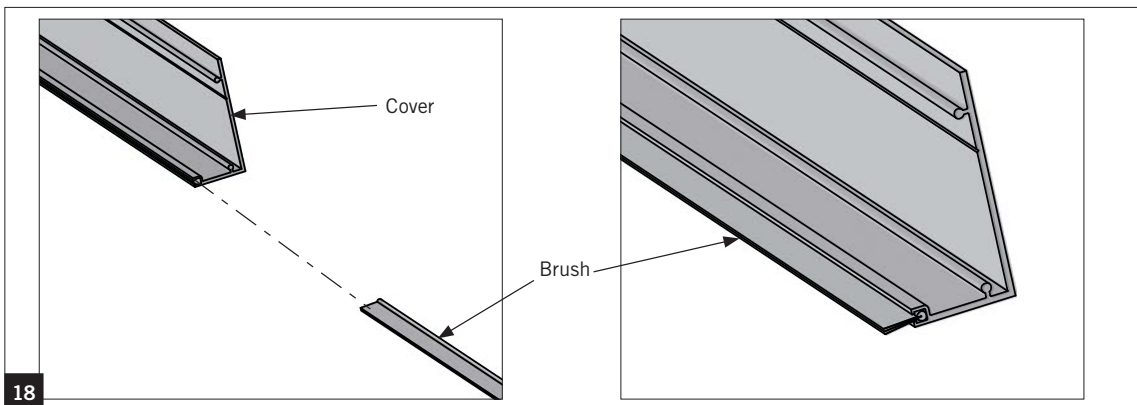
17

17.1 Insert cover clips into track. (One clip per foot)

17.2 Insert perpendicular to track, and turn **CLOCKWISE** to snap into place.

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install brush profile



18

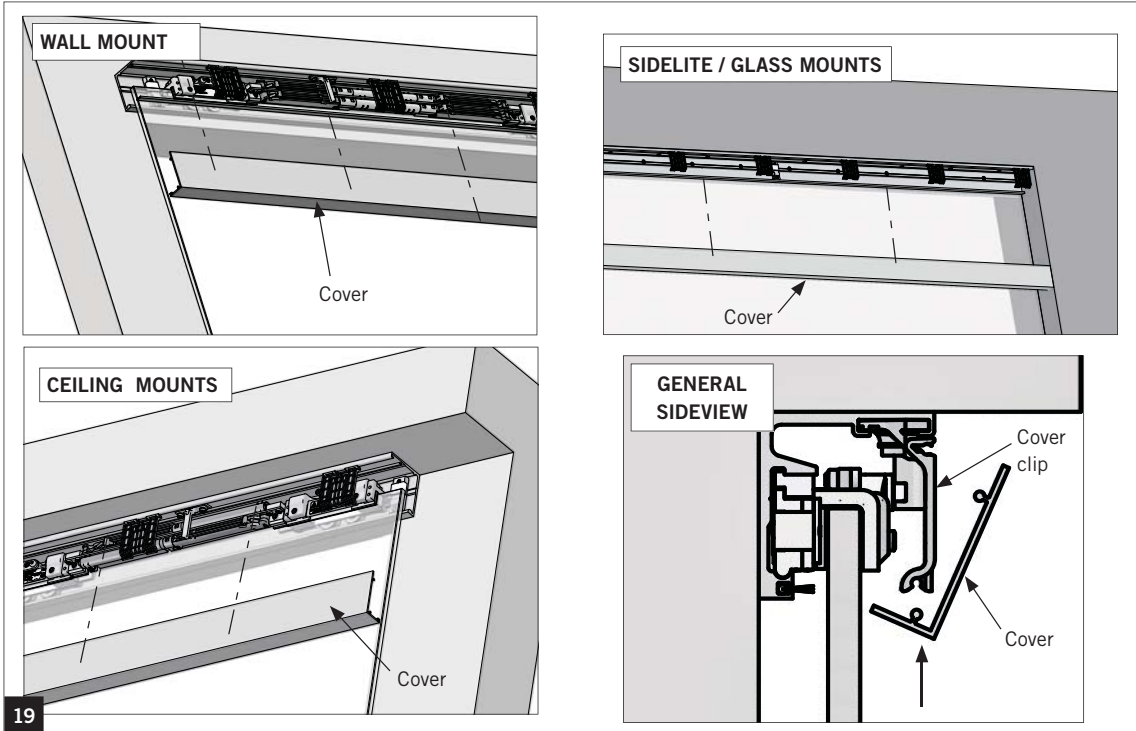
18.1 Measure and cut brush to appropriate length.

18.2 Slide brush into cover.

# DORMA PURE® FRAMELESS SLIDING

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install cover



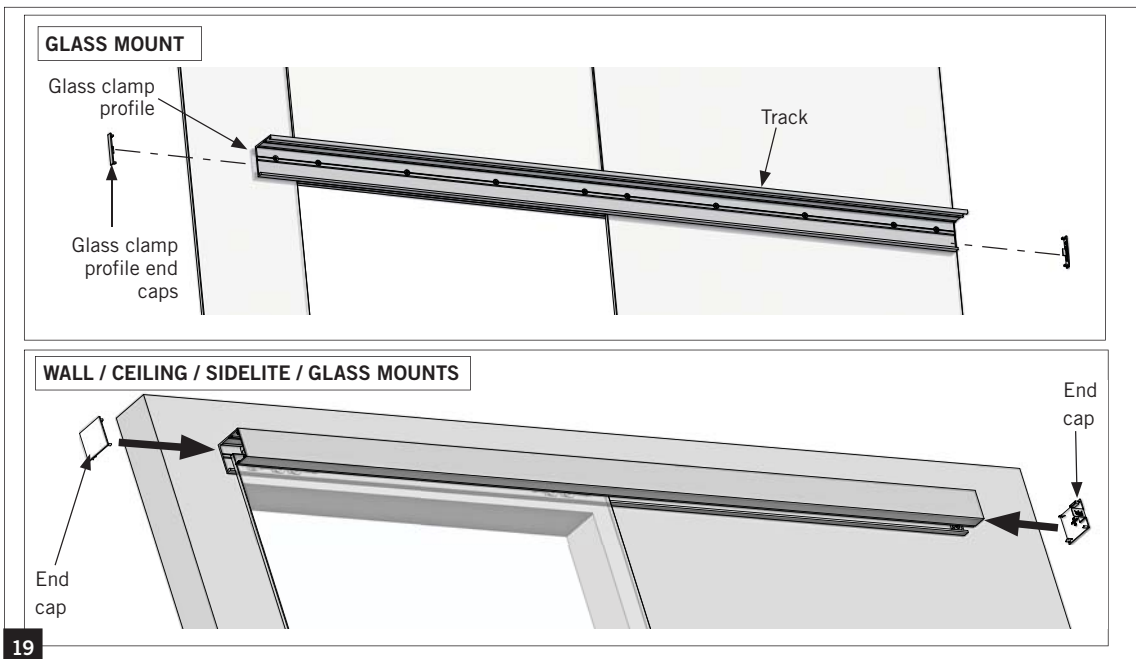
19

19.1 Secure cover to clips and snap into place.

**NOTE:** Roll cover from the bottom upwards. Ensure the bottom of the cover is supported by the groove in the cover clip.

## WALL / CEILING / SIDELITE / GLASS MOUNTS:

### Install end caps



19

19.1 Snap end caps onto track.

**19.2 Glass mount only:** Slide glass clamp profile end caps into ends of glass clamp profile.



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